



NOTES:

- PARTS MUST BE COMPLETELY ASSEMBLED.
- LISTED PART NUMBERS ARE GIVEN FOR REFERENCE ONLY. REFER TO BOM FOR UPDATED PART NUMBERS.
- LETTER 'I' IS NOT USED BECAUSE OF SIMILARITY TO NUMBER '1'. LETTERS 'O' AND 'Q' ARE NOT USED BECAUSE OF SIMILARITY WITH NUMBER '0'.
- FOR LABEL PRINTING DETAILS, REFER TO P/N: 41766210180
- QUALITY CONTROLLED DIMENSIONS. THESE DIMENSIONS TO BE INCLUDED IN THE MECHANICAL CPK OF 1.33.
- CASING PARTS USED MUST HAVE MATCHING COLOR. IN ORDER TO ENSURE COLOR MATCHING OF PARTS, IT IS REQUIRED THAT THE RAW MATERIAL THAT WILL BE PROCESSED BY THE FABRICATOR WILL COME FROM THE SAME SUPPLIER AND THE SHEETMETAL FABRICATOR FOR ALL MATCHING PARTS MUST BE THE SAME. TO AVOID COLOR VARIATIONS ON THE SAME LOT DELIVERED, ALL PARTS WITH MATCHING COLOR REQUIREMENT SHOULD BE DELIVERED AS A SET BY THE FABRICATOR.
- SHEARED EDGES VISIBLE TO THE CUSTOMER SHOULD HAVE NO RUST FORMATION. IF RUST FORMATION IS PRESENT THEN A CONCEALING LAYER OF SILVER INK OR SOME OTHER SUBSTITUTE SHOULD BE APPLIED ON THE RUSTED AREA.

LAST USED	08
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NOT USED	
DIMENSION DESIGNATOR	

01	G20091687A	RELEASE FOR PRODUCTION	2009-03-11			
A	G20085285C	RELEASE FOR DVT	2008-09-05	D. SAYAM	L. OROCEO	A. HATOL
ISSUE	ECO NUMBER	DESCRIPTION	DATE	DRAWN BY	CHECKED BY	APPROVED BY

	DRAWN TO	UNLESS STATED OTHERWISE	
	ISO STANDARDS	GENERAL TOLERANCES	SCALE
	TOLERANCING	ISO 2768-mK	NTS
	ISO 8015	UNITS	LIN: mm
			ANG: DEG
MATERIAL	TREATMENT		
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FIRST ISSUE	DRAWN BY	TITLE	
2008-09-05	DAN BRYAN SAYAM	MECH OUTLINE HPS3000-9	
	PROJECT	HPS3000-9	STAGE
			DVT
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			ISSUE
			01
			SHEET NO
			1 OF 1